

Work Order ID 126540 *3*

Thursday, November 13, 2014 8:37:39 AM

126540

Page 1

Item ID: D3779-7

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Handle

Start Date: 11/17/14 Start Qty: 26.00 *22 10*

26

Cust Item ID:

Required Date: 11/19/14 Req'd Qty: 26.00

26

Customer:

Reference:

Approvals:

Process Plan: *[Signature]*

Date: *1411-12*

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3779	REV C <i>✓</i>								

110 Pick Kit 0.00

110

Packaging

Memo

0.00

Packaging

10 FF DEC 16 2014

120 Small Fab 0.00

120

Small Fab

Memo

0.00

Small Fab

1- Form handle as per dwg

10 FF DEC 16 2014

130 QC5- Inspect part completeness to step on W/O 0.00

130

QC

Memo

0.00

Quality Control

DAS
30
9-89

10 14/12/14

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Thursday, November 13, 2014 8:37:39 AM

126540

Page 2

Item ID: D3779-7

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Handle

Start Date: 11/17/14 Start Qty: 26.00

26

Cust Item ID:

Required Date: 11/19/14 Req'd Qty: 26.00

26

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140

Identify as per dwg & Stock Location: GA

0.00

140

Packaging

Memo

0.00

Packaging

DAS
30
9-891014/12/16

150

QC21- Final Inspection - Work Order Release

0.00


150

QC

Memo

0.00

Quality Control

14/12/17 14-12-17 

Picklist Print

Thursday, November 13, 2014 8:38:23 AM

Page 1

Work Order ID: 126540

126540

Parent Item: D3779-7

D3779-7

Parent Item Name: Handle

Start Date: 11/17/14

Required Date: 11/19/14

Start Qty: 26.00

Required Qty: 26.00

Comments: IPP REV:A 13.04.12 NEW ISSUE DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3203-1

Manufactured

No

Each

17.0000

26

D3203-1

**

Handle

DAS
30
9-89

14/12/14

Location

Loc Qty

Loc Code

ST490

17

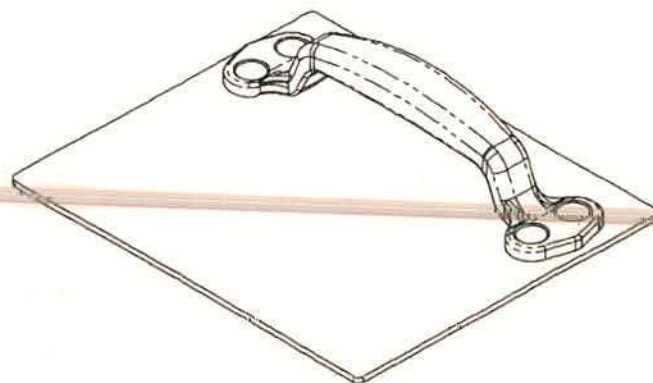
126443

17

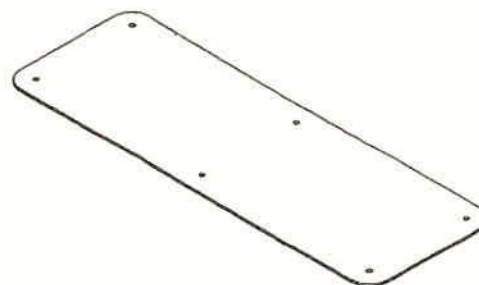
B 120 533

10

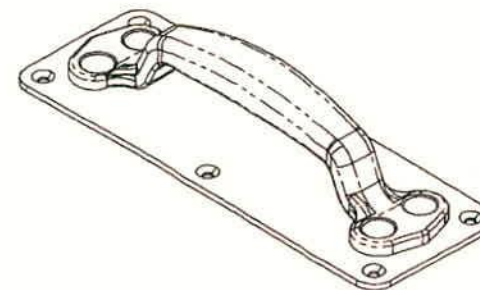
QTY. -041	QTY. -043	PART NUMBER	DESCRIPTION
X		D3779-041	HANDLE ASSEMBLY
	X	D3779-043	HANDLE ASSEMBLY
	1	D3203-1	HANDLE
1		D3779-1	PLATE
	1	D3779-5	PLATE
1		D3779-7	HANDLE
4	4	MS20426AD10-9A	RIVET, CSK



**D3779-043 HANDLE ASSEMBLY
(INTERIOR)**



D3779-3 DOUBLER PLATE



**D3779-041 HANDLE ASSEMBLY
(EXTERIOR)**

RELEASED
2012-07-23

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: (SEE SHEETS 2 & 3)
- 7) WEIGHT: D3779-3: 0.14 lbs
D3779-041: 0.71 lbs
D3779-043: 1.14 lbs

C	CHANGED RIVET FROM -6 TO -9A CHANGED D3779-041 FROM FLAT TO CONTOURED	RP	12.04.26
B	REFORMAT IAW DART QSI 043: MS20426AD10-9 WAS MS20426AD10-8 (ZN D6-1, 88/B4-2) PRODUCTION FACILITY (PAR11-136)	REASON: MB	11.11.24
A	NEW ISSUE	AJS	08.04.21
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RP		
CHECKED	A.P.	DRAWING NO.	REV. C
MFG. APPR.		D3779	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		HANDLE ASSEMBLY, CABIN SLIDING DOOR	NTS
DATE	12.04.26	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL AND IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	